

Coreless Induction Furnace – Spout Aluminum Alloy

Products	Chemistry (%)			Density		Water Addition (%)		Temperature Limit	
	Al ₂ O ₃	SiO ₂	MgO	g/cm ³	lb/ft ³	Vibration	Pump/ Pour	°C	°F
QUICK FIRE® ONE 86	87.6	3.6	-	2.55	159	-	-	1650	3000
RAM MAX® 70 P FINE	67.8	26.6	-	2.69	168	-	-	1650	3000
RAM MAX® 85 P	83.8	9.0	-	2.92	182	-	-	1760	3200
QUICK-FIRE® 88	88.6	3.5	-	2.84	177	-	-	1650	3000
PRECAST SHAPES	45.0-90.0	-	-	-	-	-	-	1705	3100